Thursday, 7/12/2007 10:40:02 AM Date: -Kim Johnston User: **Process Sheet** : FLOAT SKIDTUBE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 33525 Job Number **Estimate Number** 10366 : D412742013 ·NIA Part Number P.O. Number S.O. No. : NA · N/A : 7/12/2007 **Drawing Number** This Issue : N/A Project Number Prsht Rev. MA : LANDING GEAR : N/A **Drawing Revision** Type First Issue :NIA : 33442 Material Previous Run Each **Due Date** : 7/30/2007 1 Um: Written By Checked & Approved By New Issue KJ/JLM : Est Rev: A 05.10.13 Comment As per DSI9336 JLM Est Rev:B 06-06-08 **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL CHG003 Photocopy bluefile and create labels per PPP D412-742-013 07-07-26 FLOAT SKID ASSEMBLY 2.0 33525A Comment: Sub-Component FLOAT SKID ASSEMBLY D412-742-043 B B B 33 553 3.0 D2571 ---Saddle, Fwd, Out Comment: Qty.: 1.0000 Each(s)/Unit 1.0000 Each(s) Total: Pick: Batch B 3/647_ Qty Part Number Description Saddle Fwd Outside 1 D2571 D2572 Saddle, Fwd, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Qty Part Number Description 1 D2572 Saddle Fwd Inside 5.0 D2573 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Aft Outside D2573

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Date: Thursday, 7/12/2007 10:40:02 AM User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 33525 Job Number: Description: Seq. #: Machine Or Operation: Saddle, Aft, In D2574 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Aft Outside_ 1 D2574 D2747 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description 4 D2747 D2876 Saddle Spacer Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description Saddle Spacer 2 D2876 D2877 Saddle Spacer 2.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Saddle Spacer D2877 D34031 10.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 D3403-1 Bushing D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 D3403-3 Bushing Form: rorocess Page 2

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Thursday, 7/12/2007 10:40:02 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 33525 Job Number: Description: Seq. #: Machine Or Operation: Lug Assembly D3405041 12.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qtv.: Pick: Description **Qty Part Number** 1 D3405-041 **GHW Lug** D3405043 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Batch 3289 1 D3405-043 **GHW** Lug AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Qty Part Number Description Batch Bolt 16 AN4C6A AN4C46A Comment: Qty.: 4.0000 Each(s) 4.0000 Each(s)/Unit Total : Pick: Description Batch **Qty Part Number** Bolt 4 AN4C46A AN4C52A 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description Batch Bolt 8 AN4C52A 17.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description Batch 11/130 8 AN6C12A

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Thursday, 7/12/2007 10:40:02 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 33525 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: WASHER 18.0 AN960C416L Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Qty Part Number Description 32 AN960C416L Washer /// WASHER AN960C616L 19 0 Comment: Qtv.: 8,0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description **Qty Part Number** 8 AN960C616L Washer WASHER AN960C716L 20.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 AN960C716L Washer Nut MS210434 21.0 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: Qtv Part Number 29 MS21043-4 Nut __ 22.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Batch **Qty Part Number** Description 104812 32 NAS1515H4L Washer

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Thursday, 7/12/2007 10:40:02 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 33525 Job Number: Description: Seq. #: Machine Or Operation: Inventory 23.0 NAS1515H6L 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qtv.: Pick: Description Batch **Qty Part Number** Washer 8 NAS1515H6L NAS1515H7L Inventory Comment: Qty.: 16.0000 Each(s) 16.0000 Each(s)/Unit Total: Pick: Qty Part Number Description Washer 16 NAS1515H7L Tow Ring D3407041 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Description Qty Part Number D3407-041 **TOW RING** D34173 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description WASHER D3417-3 2 D34561 27.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Qty Part Number Description WASHER D3456-1 28.0 AN4C7A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt

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Thursday, 7/12/2007 10:40:02 AM Date: User. Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 33525 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: 29.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: FINAL INSPECTION/W/O RECEASE QC21 31.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

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